

MTG-PHARMADUST/ST



MANIFATTURA TUBI GOMMA S.D.A.

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APPLICATION

- •Suction hose for air mixed with powders.
- •Hose with steel helix wire, utmost see-through.
- •Normally used in the pharmaceutical and food industry.

CONSTRUCTION

TUBE

- •Technopolymer (code 3G26AU), see-through, odourless and tasteless, mirror-smooth.
- •Abrasion loss: < 36 mm³ according to DIN 53516.

REINFORCEMENT

•Stainless steel helix wire AISI 302

COVFR

- •Technopolymer (code 3G26AU), see-through, odourless and tasteless, smooth, glossy finish.
- •Resistant to abrasion and ozone

STANDARDS

•Tube and cover: USP Class VI, Regulation EU n. 10/2011, FDA, D.M. 21/03/73 and following amendments, ISO 10993-4, -10, -11, non-cytotoxic according to ISO 10993-Part 5.

FITTING

- •The hose may be supplied in application lengths, assembled with any kind of couplings (CLAMP, DIN 11851, etc.).
- •Only for hose assemblies: test of electrical continuity between the couplings (R< $10^2 \Omega$) according to EN 8031.

MAIN BENEFITS

- •The inner surface of the hose, smooth and compact, makes easy the flow of the products conveyed and the cleaning operations. Excellent resistance to abrasion.
- •See-through construction for easy visual inspection of the media conveyed.
- ·Light and easy to handle.
- •Hose in accordance with the Regulations EC 1935/2004 and 2023/2006/EC (GMP).
- •The MTG productive cycle does not employ phthalates, plasticizers, animal derived ingredients, and nitrosamines, thus reducing the risk of bacterial growth and contamination of the product conveyed.
- Non-plasticized hose.

TEMPERATURE RANGE

- •From -10°C to +85°C.
- •Cleaning with water (up to +100°C without pressure) mixed with a normal mild cleaning detergent

SAFETY FACTOR

•≥ 3 times working pressure.

MARKING



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TECHNICAL SPECIFICATIONS

SIZE TOLERANCES: I.D.: ISO 1307 - Wall thickness: DIN 7715 T4 S2 - Length: ISO 1307

Inner Diameter mm	Outer diameter mm	Wall thickness mm	Working pressure BAR	Burst pressure BAR	Min. bending radius mm	Vacuum BAR	Approx. weight kg/m	Max. length m
25	33	4.0	1	3	150	-0.9	0.36	20
38	46	4.0	1	3	230	-0.9	0.52	20
50	58.5	4.25	1	3	300	-0.9	0.95	10
63.5	72	4.25	1	3	400	-0.9	1.20	10
76	85	4.5	1	3	490	-0.8	1.59	10
100	112	6.0	1	3	700	-0.8	2.42	10

Other sizes are available upon request. Please contact our Sales Department. Above technical data refer to application at room temperature (+20 $^{\circ}$ C).











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