# **MTG**

# **MTG STEAM**

FOOD INDUSTRY



MANIFATTURA TUBI GOMMA s.p.a. Grisignano di Zocco, 36040 (VI) ITALY T. +39 0444.614755 | info@mtgspa.com www.mtgspa.com



# APPLICATION

- Food quality rubber hose, specifically designed for cleaning operations with saturated steam (up to +164°C) and hot water washdown services.
- •Normally used in dairy industries, creameries and food processing facilities for safe operations during cleaning processes with hot water and steam.
- •Suitable for transfer of saturated steam only for discontinuous use. •Delivery hose.

# CONSTRUCTION

#### TUBE

- •EPDM rubber (Code 140 BI), light colour, mirror-smooth.
- •Complying with FDA standards, D.M. 21/03/73 and following amendments.

#### REINFORCEMENT

•Plies of synthetic cord.

#### COVER

•EPDM rubber, blue colour, smooth, abrasion and weather resistant, cloth finish. Resistant to traces of animal and vegetable fats. Pin pricked cover.

## SAFETY FACTOR

- •Working pressure at +95°C: 20 bar; Safety factor  $\ge$  3.
- •Working pressure at +164°C: 6 bar; Safety factor  $\ge$  10.

#### MAIN BENEFITS

- •The inner liner, specifically designed for conveying hot water and steam (up to +164°C), allows safe cleaning and disinfection processes.
- •The cover provides good heat resistance and withstands short contact with animal and vegetable fats.
- •Hose in accordance with EC 1935/2004 and 2023/2006/EC (GMP). The MTG production cycle is free from animal derived ingredients, phthalates, adipates and materials subject to restrictions acc. to EC 1907/2006 (REACH).

### TEMPERATURE RANGE

•From -40°C to +164°C depending on the product conveyed and on use.

#### FITTING

•The hose may be supplied in application lengths, assembled with any kind of couplings (CLAMP, DIN 11851, etc.).

#### NOTE

•Version complying with BfR standards available upon request (reference: Vapore/6-BBL).

#### MARKING



# TECHNICAL SPECIFICATIONS

size TOLERANCES: I.D.: ISO 1307 - Wall thickness: DIN 7715 T4 S2 - Length: ISO 1307

| Inner Diameter<br>mm | Outer diameter<br>mm | Wall thickness<br>mm | Working pressure<br>at +164°C<br>BAR | Working pressure<br>at +95°C<br>BAR | Vacuum<br>BAR | Min. bending<br>radius<br>mm | Approx. weight<br>kg/m | Max. length<br>m |
|----------------------|----------------------|----------------------|--------------------------------------|-------------------------------------|---------------|------------------------------|------------------------|------------------|
| 10                   | 20                   | 5                    | 6                                    | 20                                  | -             | 75                           | 0.27                   | 40               |
| 13                   | 23                   | 5                    | 6                                    | 20                                  | -             | 100                          | 0.32                   | 40               |
| 16                   | 28                   | 6                    | 6                                    | 20                                  | -             | 120                          | 0.48                   | 40               |
| 19                   | 31                   | 6                    | 6                                    | 20                                  | -             | 160                          | 0.54                   | 40               |
| 25                   | 39                   | 7                    | 6                                    | 20                                  | -             | 200                          | 0.82                   | 40               |
| 32                   | 46                   | 7                    | 6                                    | 20                                  | -             | 260                          | 1.04                   | 40               |
| 38                   | 54                   | 8                    | 6                                    | 20                                  | -             | 300                          | 1.40                   | 40               |
| 50                   | 67                   | 8.5                  | 6                                    | 20                                  | -             | 380                          | 1.76                   | 40               |

Other sizes and colours are available upon request. Please contact our Sales Department. Above technical data refer to application at room temperature (+ $20^{\circ}$ C).

