



## MANIFATTURA TUBI GOMMA S.p.A.

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## APPLICATION

- Multipurpose suction and delivery hose for conveying a wide range of chemicals and foodstuff.

## CONSTRUCTION

### TUBE

- UPE (Ultra High Molecular Weight Polyethylene), light colour, smooth, with black antistatic ( $R \leq 10^6 \Omega$ ) helical UPE stripe.
- Compliance: BfR, FDA Standards, D.M. 21.03.73 and following amendments, Regulation EU n. 10/2011.

### REINFORCEMENT

- High strength plies of synthetic cord.
- Embedded steel helix wire.
- Built-in copper wires on request.

### COVER

- EPDM rubber (code 104N), black, antistatic ( $R < 10^6 \Omega$ ), resistant to abrasion, ozone and weather, corrugated, cloth finish.

## STANDARDS

- Execution in accordance with EN 12115:2021.

## SAFETY FACTOR

- $\geq 4$  times working pressure.

## MAIN BENEFITS

- Flexible and lightweight structure designed for applications where reduced bending radii and ease of handling are requested.

## TEMPERATURE RANGE

- From  $-35^\circ\text{C}$  to  $+100^\circ\text{C}$ .
- Resistant to steam up to  $+130^\circ\text{C}$  for max. 30 minutes.

## ELECTRICAL PROPERTIES

- Electrical resistance through the hose wall:  $R < 10^9 \Omega$ .
- Identification symbol:
  - $\Omega/T$  for version without copper wires;
  - $M/T$  for version with copper wires.

## MARKING

- Embossed tape according to EN 12115:2021, lengthwise.

**MTG MANIPHARM UPE** FDA DM EU MADE IN ITALY

## TECHNICAL SPECIFICATIONS

SIZE TOLERANCES: Inner diameter: EN 12115 - Outer diameter: EN 12115 - Length: ISO 1307

Inner Diameter mm	Outer diameter mm	Wall thickness mm	Working pressure BAR	Burst pressure BAR	Vacuum BAR	Min. bending radius mm	Approx. weight kg/m	Max. length m
19	31	6.0	10	40	-0.90	125	0.65	40
25	37	6.0	10	40	-0.90	150	0.80	40
32	44	6.0	10	40	-0.90	175	1.10	40
38	51	6.5	10	40	-0.90	225	1.20	40
50	66	8.0	10	40	-0.90	275	1.90	40
63.5	79.5	8.0	10	40	-0.90	300	2.30	40
75	91	8.0	10	40	-0.80	350	2.80	40
100	118	9.0	10	40	-0.80	450	4.50	40

Chemical resistance acc. to MTG Chemical Resistance Chart. Above technical data are based on application at room temperature ( $+20^\circ\text{C}$ ). Other sizes are available on request. MTG reserves the rights to implement changes in product specifications without notice and as may be deemed appropriate by the Company for any technical or commercial reason.