



MANIFATTURA TUBI GOMMA S.p.A.

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APPLICATION

- Multipurpose delivery hose for conveying a wide range of chemicals and foodstuffs.

CONSTRUCTION

TUBE

- UPE (Ultra High Molecular Weight Polyethylene), light colour, smooth, with black antistatic ($R \leq 10^6 \Omega$) helical UPE stripe.
- Compliance: FDA Standards, D.M. 21.03.73 and following amendments, Regulation EU n. 10/2011.

REINFORCEMENT

- High strength plies of synthetic cord.
- Copper wires on request.

COVER

- EPDM rubber (code 104N), black, antistatic ($R < 10^6 \Omega$), resistant to abrasion, ozone and weather, smooth, cloth finish.

SAFETY FACTOR

- ≥ 4 times working pressure.

STANDARDS

- Execution in accordance with EN 12115:2021.

TEMPERATURE RANGE

- In accordance with EN 12115:2021.
- Resistant to steam up to $+130^\circ\text{C}$ for max. 30 minutes.

ELECTRICAL PROPERTIES

- Electrical resistance through the hose wall: $R < 10^9 \Omega$.
- Identification symbol:
 - Ω/T for version without copper wires;
 - M/T for version with copper wires.

MARKING

- Embossed tape according to EN 12115:2021, lengthwise.

 **MANIPHARM UPE**    **MADE IN ITALY**

TECHNICAL SPECIFICATIONS

SIZE TOLERANCES: Inner diameter: EN 12115 - Outer diameter: EN 12115 - Length: ISO 1307

Inner Diameter mm	Outer diameter mm	Wall thickness mm	Working pressure BAR	Burst pressure BAR	Vacuum BAR	Min. bending radius mm	Approx. weight kg/m	Max. length m
13	23	5.0	16	64	-0.50	90	0.39	40
19	31	6.0	16	64	-0.50	125	0.55	40
25	37	6.0	16	64	-0.40	150	0.70	40
32	44	6.0	16	64	-0.40	175	0.85	40
38	51	6.5	16	64	-0.40	225	1.10	40
50	66	8.0	16	64	-0.30	275	1.70	40
51	67	8.0	16	64	-0.30	275	1.75	40
63.5	79.5	8.0	16	64	---	300*	2.10	40
75	91	8.0	16	64	---	350*	2.50	40
76	92	8.0	16	64	---	350*	2.55	40
100	116	8.0	16	64	---	450*	3.20	40
102	118	8.0	16	64	---	450*	3.25	40

(*) Bending radius to be reached at a pressure of ≥ 1 bar.

Chemical resistance acc. to MTG Chemical Resistance Chart. Above technical data are based on application at room temperature ($+20^\circ\text{C}$). Other sizes are available on request.

MTG reserves the rights to implement changes in product specifications without notice and as may be deemed appropriate by the Company for any technical or commercial reason.