MANIPHARM/SD-UPE

EN ISO 9001:2015
No. : Q-3353-24
EN ISO 45001:2018
No. : 20152240011742
EN ISO 14001:2015
No. : 20051240011741

MANIFATTURA TUBI GOMMA S.p.A.
Grisignano di Zocco, 36040 (VI) ITALY
T. +39 0444.614755 | info@mtgspa.com
www.mtgspa.com



APPLICATION

- Multipurpose suction and delivery hose for conveying a wide range of chemicals and foodstuff.

CONSTRUCTION

TUBE

- UPE (Ultra High Molecular Weight Polyethylene), light colour, smooth, with black antistatic ($R \leq 10^6\ \Omega$) helical UPE stripe.
- Compliance: FDA Standards, D.M. 21.03.73 and following amendments, Regulation EU n. 10/2011.

REINFORCEMENT

- High strength plies of synthetic cord.
- Embedded steel helix wire.
- Built-in copper wires on request.

COVER

- EPDM rubber (code 104N), black, antistatic ($R < 10^6\ \Omega$), resistant to abrasion, ozone and weather, smooth, cloth finish.

STANDARDS

- Execution in accordance with EN 12115:2021.

SAFETY FACTOR

- ≥ 4 times working pressure up to ID 75 mm.
- ≥ 3 times working pressure over ID 75 mm.

CERTIFICATIONS

- Hose approved by the Institute Ineris, attestation nr. DRA-16-155534-07272B, for use in Atex areas.

TEMPERATURE RANGE

- In accordance with EN 12115:2021.
- Resistant to steam up to +130°C for max. 30 minutes.

ELECTRICAL PROPERTIES

- Electrical resistance through the hose wall: $R < 10^9\ \Omega$.
- Identification symbol:
  - Ω/T for version without copper wires;
  - M/T for version with copper wires.

MARKING

- Embossed tape according to EN 12115:2021, lengthwise.



TECHNICAL SPECIFICATIONS

SIZE TOLERANCES: Inner diameter: EN 12115 - Outer diameter: EN 12115 - Length: ISO 1307

Inner Diameter mm	Outer diameter mm	Wall thickness mm	Working pressure BAR	Burst pressure BAR	Vacuum BAR	Min. bending radius mm	Approx. weight kg/m	Max. length m
19	31	6.0	16	64	-0.90	125	0.65	40
25	37	6.0	16	64	-0.90	150	0.75	40
32	44	6.0	16	64	-0.90	175	1.00	40
38	51	6.5	16	64	-0.90	225	1.30	40
50	66	8.0	16	64	-0.90	275	2.10	40
51	67	8.0	16	64	-0.90	275	2.15	40
63.5	79.5	8.0	16	64	-0.90	300	2.60	40
75	91	8.0	16	64	--0.90	350	3.10	40
76	92	8.0	16	48	-0.90	350	3.15	40
100	118	9.0	16	48	-0.90	450	4.90	40
102	120	9.0	16	48	-0.90	450	5.00	40

Chemical resistance acc. to MTG Chemical Resistance Chart. Above technical data are based on application at room temperature (+20°C). Other sizes are available on request.
MTG reserves the rights to implement changes in product specifications without notice and as may be deemed appropriate by the Company for any technical or commercial reason.

FDA FOOD QUALITY
DM 21/03/73
EU 10/2011

Cod. IT-M00035
UPDATED: 01/25
Rev: 002